Q-326

SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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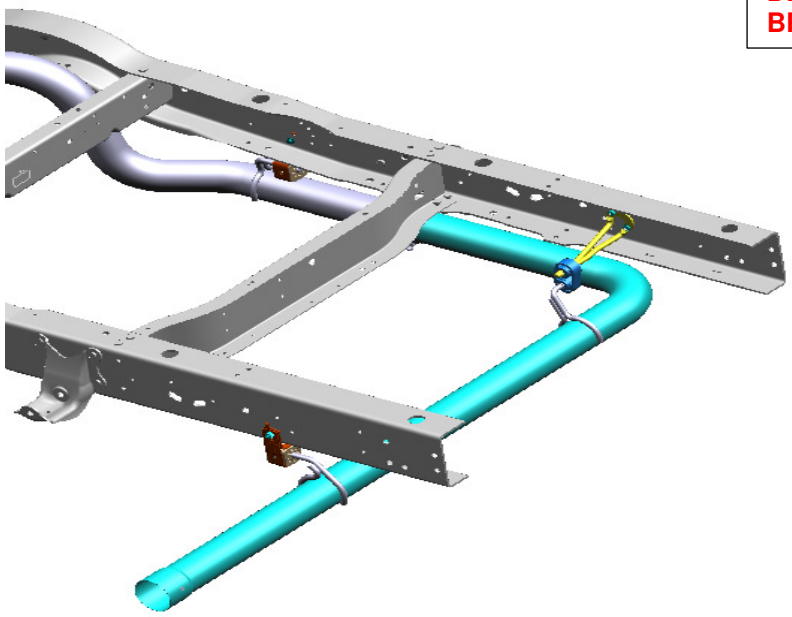
QVM BULLETIN: Q-326 DATE: 25 / JAN / 2021

2022MY E-350/450 STREET SIDE EXHAUST - OPTION 15K (158-INCH WHEELBASE REQUIRED)

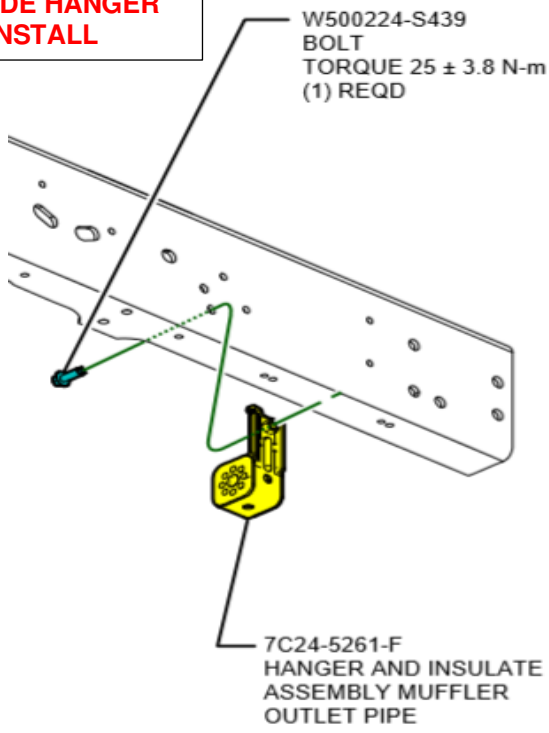
REVISION	UPDATE	REVISION DATE
Q-326	INITIAL RELEASE	25 / JAN/ 2021

MODEL(S) AFFECTED:
2022MY E-350/450 (158-Inch Wheelbase Required) - **LESS AMBULANCE PACKAGE**

ISSUE / DESCRIPTION:
Exhaust outlet pipe installation for street side exhaust



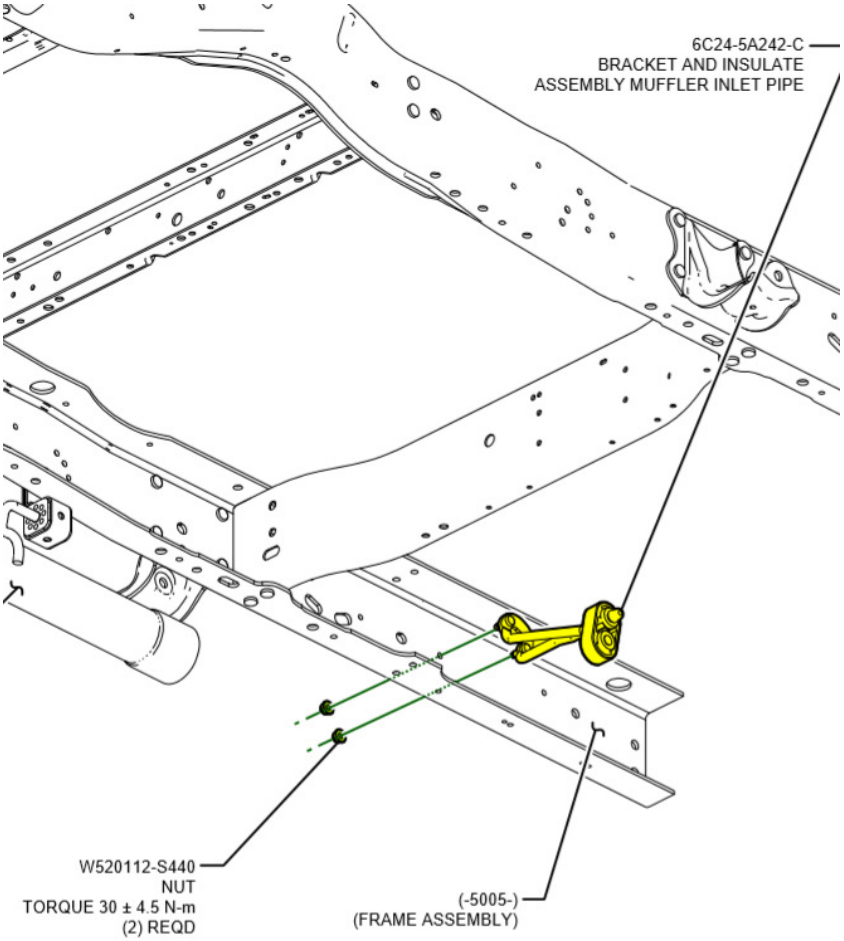
DRIVERS SIDE HANGER BRACKET INSTALL

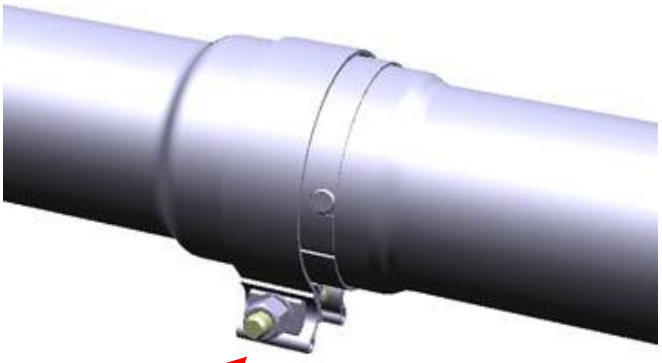


Instructions:

1. Cut plastic straps and remove outlet pipe from stowed position on frame
2. Obtain hanger brackets and attaching hardware from dunnage box located in cab
3. Install exhaust pipe hangers to frame using supplied fasteners as shown
4. Install outlet pipe as shown above in blue
5. Torque clamp to 55 Nm as shown in view below

PASSENGER SIDE HANGER BRACKET INSTALL





Exhaust pipe to Muffler assembly attachment. Torque clamp to 55 Nm

Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the Ford Body Builders Advisory Service as shown in the header of this bulletin.